

Date: Wednesday, 9/6/2006 3:45:48 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	: PATIENT STOP ASSEMBLY	
Job Number	28441			
Estimate Number	10949			
P.O. Number	N/A	Part Number	: D2493	
This Issue	9/6/2006	S.O. No.	: N/A	
Prsht Rev.	NC	Drawing Number	: D2493 REV A	
First Issue	N/A	Project Number	: N/A	
Previous Run	25266	Drawing Revision	: A	
Written By		Material	: N/A	
Checked & Approved By	10/06/09,06	Due Date	: 9/13/2006	
Comment	: Est. C 03.01.17 Reformat; Incorporated D2492 KJ/RF			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D2444	Pip Pin Assembly	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) Pip Pin Assembly Pick: Qty Part Number Description Batch 2 D2444 Pip Pin 2XB25024 {10 B 28.443 X} FF 06.09.14	
2.0	D2492	Patient Stop	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Patient Stop Pick: Qty Part Number Description Batch 1 D2492 Patient Stop B25271 B28593 X FF 06.09.14	
3.0	AN960JD10	Washer	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) Washer Pick: Qty Part Number Description Batch 2 AN960JD10 Washer N100743 FF 06.09.14	
4.0	MS21042L3	Nut	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) Nut Pick: Qty Part Number Description Batch 2 MS21042L3 Nut M101390 FF 06.09.14	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/10/16
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PATIENT STOP ASSEMBLY

Job Number: 28441

Part Number: D2493

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 MS27039107

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Screw

Pick:

Qty	Part Number	Description	Batch
2	MS27039-1-07	Screw	M 18057

FF 06.09.14

6

6.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2493.

Identify as D2493

D2492 on BOM as material listed in Step 2.

FF 06.09.14

6

7.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

4 06/09/13

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: St 179

ml 06/10/13

9.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

06/10/16

6

Job Completion



in 06.10.16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

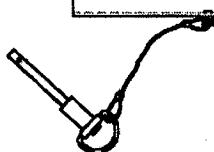
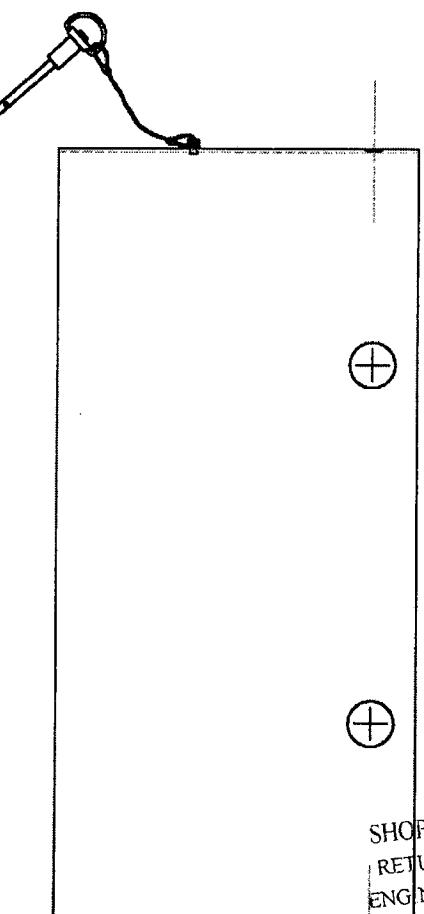
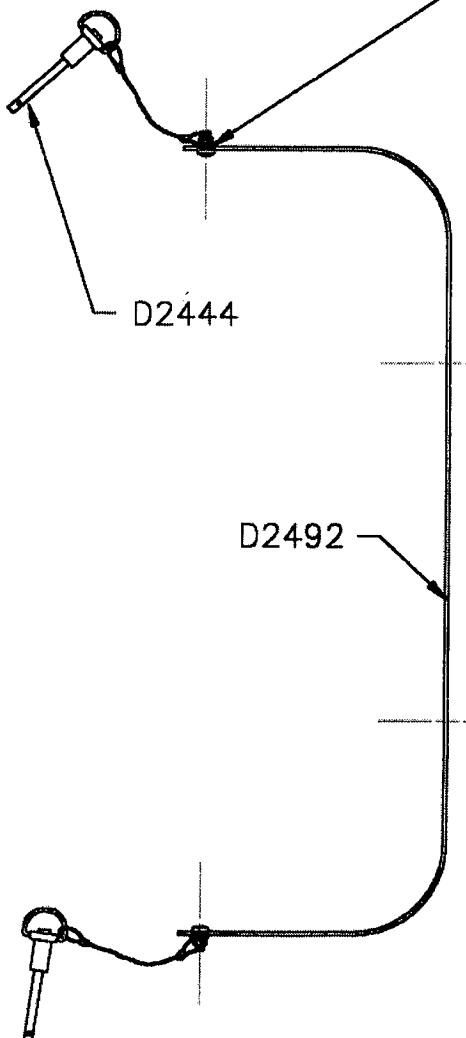
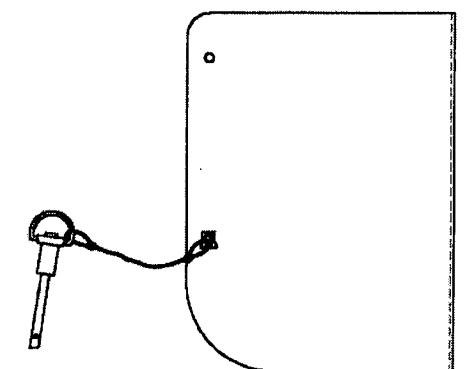
NOTE: Date & initial all entries

DART

DESIGN B. WILLIAMS	DRAWN BY B. WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>bud</i>	APPROVED <i>JH</i>	DRAWING NO. D2493
DATE 95/24/10	TITLE PATIENT STOP ASSEMBLY	SCALE 1:4

RELEASED
R 97/07/11 DS

MS27039-1-07 SCREW
AN960JD10 WASHER
MS21042L3 NUT
(2 PLACES)



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 28441